

Work Order ID 122779

Thursday, July 24, 2014 2:35:18 PM

122779

Fedex Grand Ship Monday Page 1

Item ID: D412-760-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Cabin Wall & Pylon Protector
 Start Date: 7/24/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/24/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: me Date: 14-7-24 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN D412-760	G	<i>JB</i>

100	Document Control	0.00				1			
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-111 CHG002								

DAS
06
9-89 JUL 25 2014

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
31
9-89

DAS
33
9-89 1407-25

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89 JUL 25 2014

Work Order ID 122779

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122779

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Item ID: D412-760-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 7/24/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/24/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-011

Location: _____

PPP Rev: _____

1 14-07-25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/7/28

14-7-25

Picklist Print

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Page 1

Work Order ID: 122779

122779

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 7/24/2014

Required Date: 7/24/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 *D3933-1* Aft Wall Protector		Manufactured	No			110	Each	0.0000	1	1			DAS 32 9-89
D3933-2 *D3933-2* Aft Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	1			DAS 32 9-89
D3935-1 *D3935-1* Pylon Wall Protector, LH		Manufactured	No			110	Each	0.0000	1	1			DAS 32 9-89
D3935-2 *D3935-2* Pylon Wall		Manufactured	No			110	Each	0.0000	1	1			DAS 32 9-89
D3942-1 *D3942-1* Angle		Manufactured	No			110	Each	21.0000	14	14			DAS 33 9-89
DAS 06 9-89 <u>Location</u> ST068 108869 115236 <u>Loc Qty</u> 21 2 19 <u>Loc Code</u> 													
D3942-3 *D3942-3* Clip		Manufactured	No			110	Each	31.0000	10	10			DAS 33 9-89
DAS 06 9-89 <u>Location</u> ST068 115237 97486 <u>Loc Qty</u> 31 30 1 <u>Loc Code</u> 													

B/22780

B/22781

B/22782

B/22783

115236

115237

14-07-25

Picklist Print

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Work Order ID: 122779

122779

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 7/24/2014

Required Date: 7/24/2014

Start Qty: 1.00

Required Qty: 1.00

MS27039-4-10

Purchased

No

110

Each

132.0000

4 4

MS27039-4-10

Screw

**

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST288

132

124552

132

MS27039-4-14

Purchased

No

110

Each

78.0000

6 6

MS27039-4-14

SCREW

**

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST288

78

124552

28

m127432

50

MS27039-5-08

Purchased

No

110

Each

104.0000

6 6

MS27039-5-08

Screw

**

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST287

104

124902

104

MS27039-5-12

Purchased

No

110

Each

84.0000

8 8

MS27039-5-12

Screw

**

DAS
33
9-89

14-07-25

DAS
06
9-89

Location

Loc Qty

Loc Code

ST287

84

124604

24

m127431

3

m127548

7

m129472

50

124604

DAS
31
9-89

JUL 25 2014

DAS
06
8-89

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03

Work Order ID 122779

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Fedex Grand Ship Monday Page 1

Item ID: D412-760-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 7/24/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/24/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *JME*

Date: *14-7-24*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-760	G

JB

100 Document Control

0.00

100

DC

Memo

0.00

MLJ 1407-25

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control